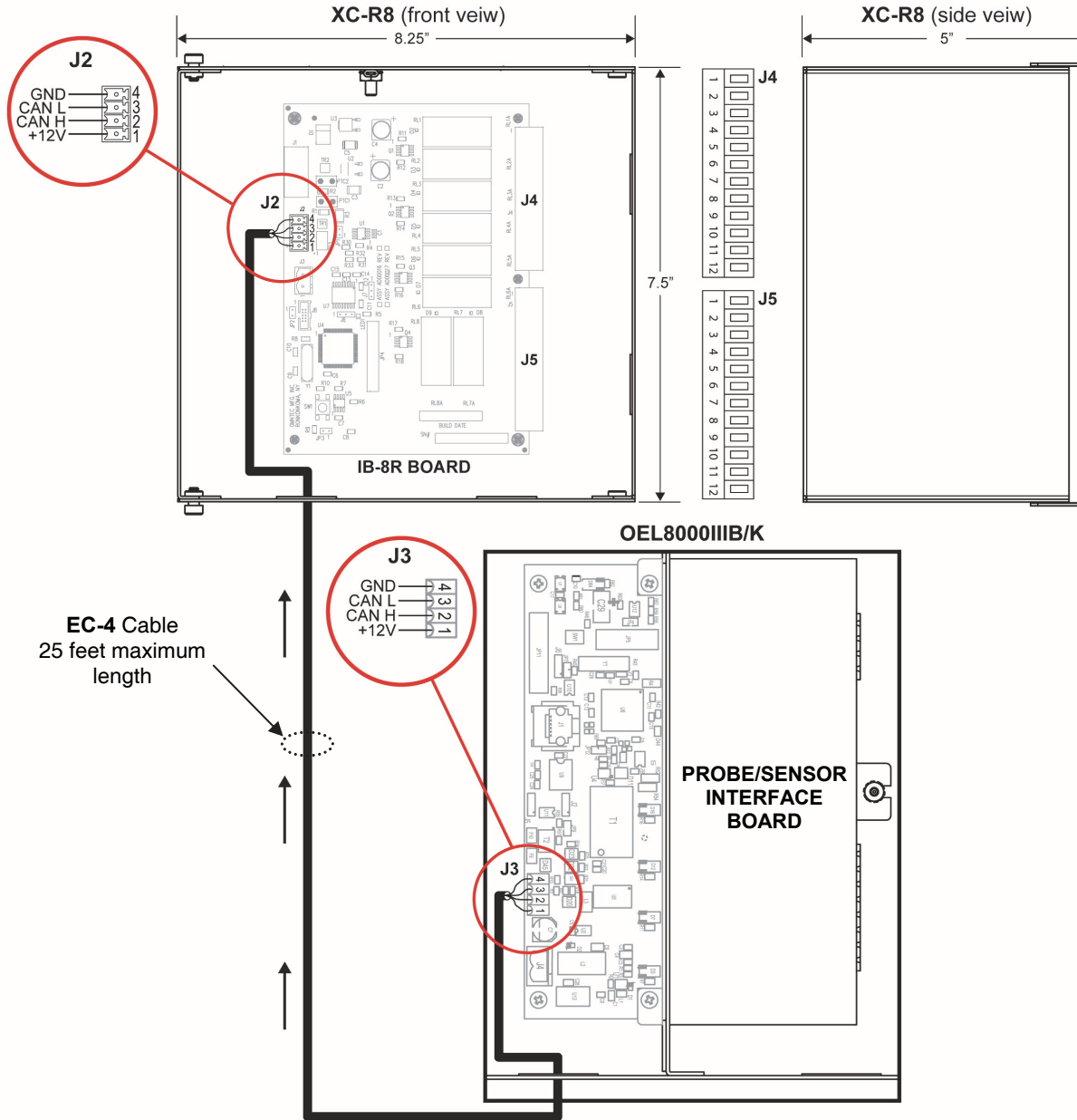


Part No. XC-R8 8 CHANNEL DRY CONTACT RELAY OUTPUT TO OEL8000IIB/K

Wiring Instructions



XC-R8 J4		
1	R1	N.C.
2	R1	Com
3	R1	N.O.
4	R2	N.C.
5	R2	Com
6	R2	N.O.
7	R3	N.C.
8	R3	Com
9	R3	N.O.
10	R4	N.C.
11	R4	Com
12	R4	N.O.

XC-R8 J5		
1	R5	N.C.
2	R5	Com
3	R5	N.O.
4	R6	N.C.
5	R6	Com
6	R6	N.O.
7	R7	N.C.
8	R7	Com
9	R7	N.O.
10	R8	N.C.
11	R8	Com
12	R8	N.O.

Relays are rated at 120VAC at 5 amps resistive.

OEL8000IIB/K MCU J3 TO XC-R8 IB-8R J2		
1	+12V	RED
2	CAN H	GREEN
3	CAN L	WHITE
4	GND	BLACK

Important: Make sure Red wire is connected to Pin1 on both connectors.